

SUMBAT

June 16th, 2025

Gro Eide

VP Innovation Elkem Silicon Products

Elkem Timeline – Recent Battery Projects

Elkem

Established (1904)

IPN SiCanode

Silicon-carbon composites for Li-ion batteries (2016-2018)

FME MoZEES

Norwegian research centre on zero emmission energy systems for the transport sector. (2017-2024)

GP SUMBAT

Sustainable Materials for the Battery Value Chain (2022-2025)

IPN SINODE

Silicon anodes for Li-ion batteries (2012-2015)

KSP SiBEC

Silicon anodes for Liion batteries – optimized binder, electrolyte, cathodes (2016-2019)

IPN SiBanode

Silicon based anodes towards market penetration (2019-2022)

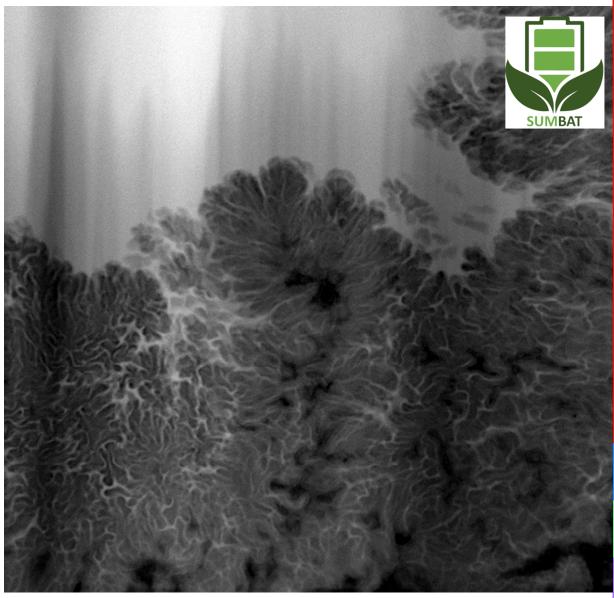


SUMBAT

- Building a network for national battery value chain
 - o Corvus Energy, Elkem, FREYR, Future Materials, Hydro, IFE, Morrow, NTNU, SINTEF, UiA, UiO, Vianode
- Scaling up in cooperation with partners has been technically challenging
 - o Reactivity on the interface has been increasing?



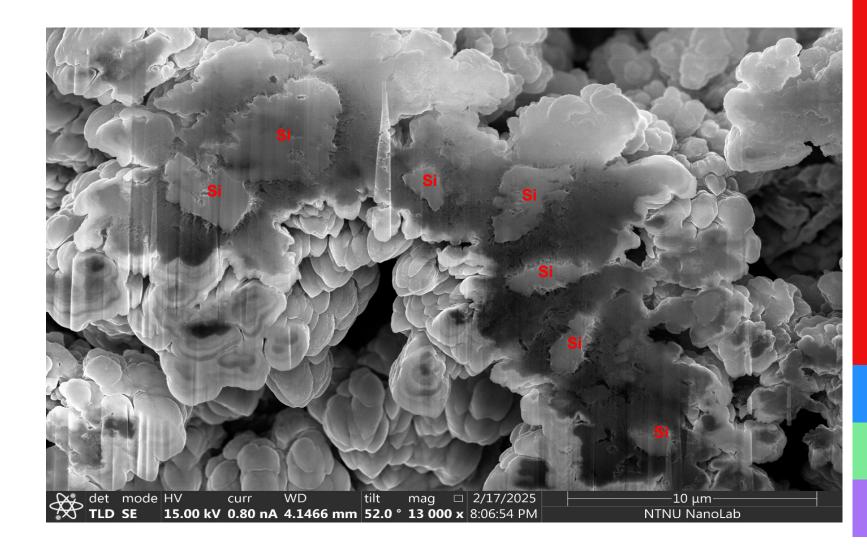




Example of learning from scale up of battery cell

Pouch cell

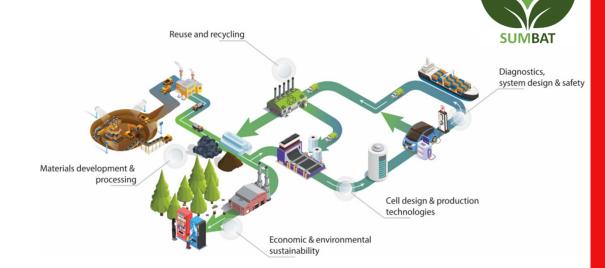
- There is formation of thick SEI layers
- Si surface morphology has slightly transformed.
- Utilization of Si low.

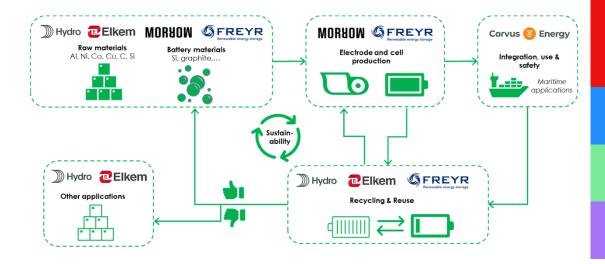




Elkem – silicon for batteries

- Elkem has a strong position as material supplier to the battery value chain
- Several potential technological solutions under development for Si-anode
- Elkem is already delivering increasing volumes of silicon to the battery producers



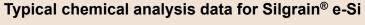




Silgrain® e-Si

Silgrain® e-Si is a variety of silicon products tailored for silicon-based anodes in rechargeable lithium-ion batteries.

- Micronized metallurgical silicon
- Hydropower-based production
- Consistent in sizing and chemical composition
- Complete value-chain from quartz to finished Silgrain[®]
 e-Si product
- Silgrain® e-Si products can be customized upon requests
- Full life cycle assessment (LCA) data for Silgrain[®] e-Si products available



Analysis	Si wt%	Fe wt%	Al wt%	Ca wt%	Ti wt%	P ppmw	B ppmw
Max		0.03	0.10	0.015	0.003	30	35
Typical	99.8	0.02	0.08	0.009	0.001	25	30

Some examples of Silgrain® e-Si products

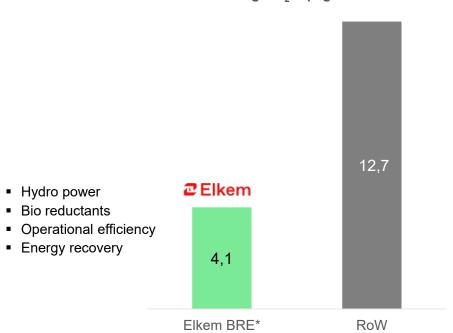
Product name	Specification		
Silgrain [®] e-Si 408	0-8 μm		
Silgrain® e-Si 410	0-10 μm		
Silgrain [®] e-Si 420	0-20 μm		
Silgrain [®] e-Si 500	0-10 μm with 800 ppm P		
Silgrain [®] e-Si 503	0-10 μm with 1000 ppm B		
Silgrain® e-Si 507	0-10 μm - 99 % purity		
Silgrain [®] e-Si 802	2 - 6 µm		



Silgrain® from Elkem has a low CO₂ footprint

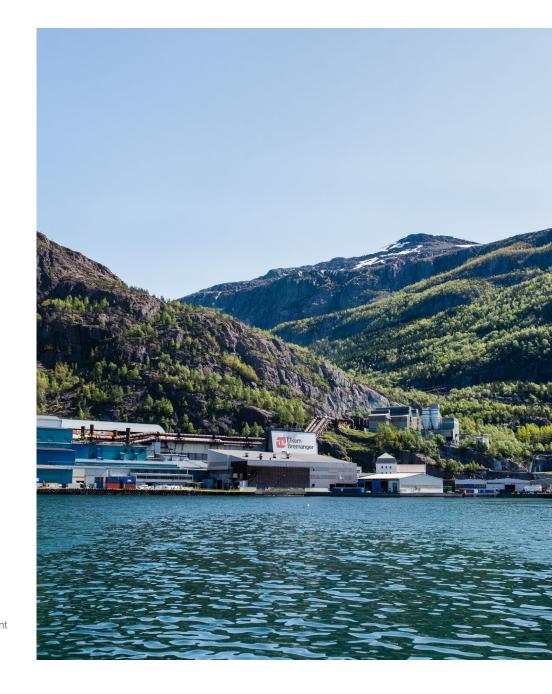
Climate change (IPCC2021 GWP 100a v1.02)

kg CO₂-eq/kg silicon





* Elkem Bremanger LCA (reference period 2022) scope 1,2,3, cradle-to-gate, Bremanger plant Source: Elkem Bremanger LCA, RoW EcoInvent





Delivering your potential